

**LAPRENE® 8KS9P1A60 NERO - SEBS**

<b>Physical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	69.3	lb/ft <sup>3</sup>	ISO 1183

<b>Mechanical properties (TPE)</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Tensile stress at 100% strain	290	psi	ISO 37
Tensile stress at 300%, perpendicular	421	psi	ISO 37
Compression Set under constant strain at 70 °C, 24h	57	%	ISO 815
Tensile strain at break (TPE)	595	%	ISO 37
Tensile stress at break (TPE)	653	psi	ISO 37
Shore A hardness-TPE, 3s	62	-	ISO 868
Tear strength	137	lb/in	ISO 34-1

**Typical injection moulding processing conditions**

<b>Temperature</b>	<b>Value</b>	<b>Unit</b>
Zone1 temperature	419 - 437	°F
Zone2 temperature	437 - 455	°F
Zone3 temperature	464 - 482	°F
Nozzle temperature	455 - 473	°F
Mold temperature	86 - 122	°F

**Other text information**

**Pre-drying**

3h@80C

**Longer pre-drying times/storage**

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.